

一年级上册 20以内的进位加法

姓名：_____

学号：_____

用时：_____

$8 + 4 =$

$5 + 5 =$

$8 + 9 =$

$9 + 5 =$

$7 + 8 =$

$5 + 9 =$

$8 + 3 =$

$7 + 7 =$

$6 + 4 =$

$3 + 8 =$

$5 + 9 =$

$6 + 4 =$

$4 + 9 =$

$6 + 8 =$

$9 + 4 =$

$5 + 8 =$

$9 + 3 =$

$5 + 9 =$

$9 + 2 =$

$7 + 3 =$

$2 + 9 =$

$6 + 6 =$

$9 + 6 =$

$4 + 8 =$

$7 + 7 =$

$6 + 7 =$

$6 + 5 =$

$7 + 6 =$

$8 + 8 =$

$6 + 9 =$

$5 + 9 =$

$7 + 4 =$

$9 + 2 =$

$2 + 9 =$

$8 + 6 =$

$7 + 7 =$

$8 + 8 =$

$9 + 9 =$

$9 + 6 =$

$9 + 4 =$

$4 + 9 =$

$7 + 8 =$

$9 + 4 =$

$4 + 9 =$

$9 + 6 =$

$9 + 2 =$

$8 + 2 =$

$3 + 8 =$

$7 + 9 =$

$8 + 5 =$

一年级上册 20以内的进位加法 (答案)

姓名：_____

学号：_____

用时：_____

$8 + 4 = 12$

$5 + 5 = 10$

$8 + 9 = 17$

$9 + 5 = 14$

$7 + 8 = 15$

$5 + 9 = 14$

$8 + 3 = 11$

$7 + 7 = 14$

$6 + 4 = 10$

$3 + 8 = 11$

$5 + 9 = 14$

$6 + 4 = 10$

$4 + 9 = 13$

$6 + 8 = 14$

$9 + 4 = 13$

$5 + 8 = 13$

$9 + 3 = 12$

$5 + 9 = 14$

$9 + 2 = 11$

$7 + 3 = 10$

$2 + 9 = 11$

$6 + 6 = 12$

$9 + 6 = 15$

$4 + 8 = 12$

$7 + 7 = 14$

$6 + 7 = 13$

$6 + 5 = 11$

$7 + 6 = 13$

$8 + 8 = 16$

$6 + 9 = 15$

$5 + 9 = 14$

$7 + 4 = 11$

$9 + 2 = 11$

$2 + 9 = 11$

$8 + 6 = 14$

$7 + 7 = 14$

$8 + 8 = 16$

$9 + 9 = 18$

$9 + 6 = 15$

$9 + 4 = 13$

$4 + 9 = 13$

$7 + 8 = 15$

$9 + 4 = 13$

$4 + 9 = 13$

$9 + 6 = 15$

$9 + 2 = 11$

$8 + 2 = 10$

$3 + 8 = 11$

$7 + 9 = 16$

$8 + 5 = 13$